

SOUTH PRODUCTION NOTES

September 4, 2014
Morning Shift

BASF EMPLOYEES
67 Last Recordable
430 Last Lost Time

Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers
- 2) Reduction Tower Screeners
- 3) #3 Line/#3RC
- 4) #1 Line/#1 RC
- 5) West Pfaudler/National Dryer/#4RC
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) Horne Tableting
- 9) #6 RC

#1 MED / AI-5645:

Running with the Welding engineer. Keep extruder manned during breaks.

Monitor DC-1 on every shift.

Midnight shift: Continued.

Day shift:

Afternoon shift:

#1 RC / AI-5645:

Continue. Keep track of rotating tube and some missing flange bolts (5 bolts right now – see picture).

Midnight shift: Building feed-should be able to start on day shift.

Day shift:

Afternoon shift:



Exhaust to Trimer

#2 MED line / Cu-0860:

Continue. Add in the wet mix from the cart as we go. A work notification has been written to have DL Page replace the discharge chute on the bag off area with the original, longer, chute now that we are back to Cu-0860 – 934389801. Rotolock was replace in powder room on 9/2/14.

Midnight shift: Down until day shift.

Day Shift:

Afternoon Shift:

#2 RC/ Cu-0860:

Lot 157, bag 26 will be our starting point. Will need to check that the screener is not blinded over from the previous material with high fines.

Midnight Shift: Continued.

Day Shift:

Afternoon shift:

Exhaust has been switched from F-1 to the CTO

#3 MED / D-1794:

Gem is waiting for a gear box part.

Midnight Shift: GEM in at 5am to repair. They need a hot work permit!

Day shift:

Afternoon Shift:

#3 RC / D-1794:

Continue when feed is available

Midnight shift: No feed.

Day shift:

Afternoon Shift:

Exhaust to CTO-is in Automatic

New Pfaudler / D-1145 SNAP:

Continue. Should make 2 Batches per Shift.

Midnight shift: Continued-made last batch until next lot is produced and approved. The vacuum pump is sucking chrome out of the vacuum lines into the vacuum pump water. A work order is in-4:30 am. Locked out HC-11 east sump. 11 totes sucked out with samples of each.

Day shift:

Afternoon Shift:

National Dryer / D-1145 SNAP:

Continue. Target = 1200 lbs. per hour.

Midnight Shift: Feed as material is available.

Day shift:

Afternoon Shift:

#4 RC / D-1145 SNAP:

Continue to run. Started on first shift Monday.

Midnight Shift: Continued.

Day shift:

Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-0539:

Continue to feed.

Midnight Shift: Continued. Hoist down at 5am-work order is in.

Day shift:

Afternoon shift:

Exhaust to 5A DC

#6 RC / D-5206 Next

Lit and on hold.

Midnight shift: Continued.

Day Shift:

Afternoon shift:

Exhaust to Sly Scrubber

Abbe Blender / 5206:

The lid has been replaced and has been pressure tested. ONLY run Abbe on off shifts. Will run the Abbe on off shifts – second and third.

Midnight shift: Made batches.

Day shift:

Afternoon Shift:

Tower 3 / Cu-1986:

Continue On.

Midnight Shift: Running. Will come down on Friday 3rd shift.

Day shift:

Afternoon shift:

Tower 6 / Cu-1986:

Continue on.

Midnight Shift: Running.

Day shift:

Afternoon shift:

North Screener / Cu-1986:

Continue.

Midnight shift: Did not screen-1 ½ totes left.

Day shift:

Afternoon shift:

South Screener / Cu-1986:

Continue On.

Midnight shift: Restart on day shift.

Day shift:

Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32 is next:

Changed over to Al-3915.

Midnight shift: Set back into place – need new DC hoses.

Day Shift:

Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32 is next:

Needs changed over to Al-3915.

Midnight shift: Breaking down to clean and retool for Al-3915.

Day shift:

Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon

Midnight Shift: No activity.

Day Shift: No activity other than Dennis from BASF advising pfaudler hopper slide gate was inspected and confirmed working OK. He did install several bolts that were missing, but tested the gate and advised it is OK (opens and closes properly)

Afternoon shift:

TK #2 / Zr-0405:

Need to get the screener set up for sterotex screening.

Midnight shift: Loading and unloading.

Day Shift:

Afternoon shift:

TK #4 / waiting for next product:

This kiln is off.

Midnight shift: Off

Day Shift: Off.

Afternoon shift: Off

PK Blender / 3915 Pill Mix:

Geredco reconditioned the liner on Friday. PK has sat for 2 days and it should be ready to go once we get pill mix. Need sterotex milled from the North end before we can start. Should be ready on Wednesday-J Quach.

Midnight Shift: No activity.

Day shift:

Afternoon shift:

Building 27 Belt Filter / Cu-5020:

All material is now available. Continue to monitor and work with the north end during this campaign of 5020.

Midnight shift: Continued.

Day shift:

Afternoon Shift: